



A = TORQUE NUT 120 LB-IN (13.5 N_M) AND THEN BACK OFF 1/4 TURN.

2221

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		19608A14	ATTACHING KIT, Engine Steering	1	(NON HANDLE)	
2	10	823919	SCREW, (.375-24 x 1.500)	1	(NON HANDLE)	
3	12	71970	WASHER, (.390 x .546 x .12)	1	(NON HANDLE)	
4	12	37828	WASHER, (.390 x .625 x .062)	2	(NON HANDLE)	
5	11	826709113	NUT, (.375-24)	2	(NON HANDLE)	
6		822397	PUCK	1	(ELECTRIC)	
7	3427	830104T 1	SWIVEL BRACKET	1	SN# USA-0T800999/BEL-0P2679	
7	3410	827402T 5	SWIVEL BRACKET	1	SN# USA-0T801000/BEL-0P2680	
8	23	821771 1	BUSHING	1		
9	23	821777	BUSHING (LOWER)	1		
10	26	822404	SEAL	1		
11	22	74036	FITTING, Grease	3		
12	22	74036	FITTING, Grease	1	(HANDLE)	
13		19624A 1	SEAL KIT	1	(NON HANDLE)	
14	25	29619	O-RING, (.583 x .103)	1	(NON HANDLE)	
15	23	78861	SPACER	1	(NON HANDLE)	
16	12	19619	WASHER	1		
17	11	858869	NUT, (.875-14)	1		
18		NSS	NOT SOLD SEPARATE, Decal-Sea	1		
19	10	40089 10	SCREW, (M8 x 10)	1	(MANUAL HANDLE)	
19	10	40011149	SCREW, (M8 x 25)	1	(ELECTRIC)	
20		828245 1	SEAL	1	(ELECTRIC)	
21	12	19619	WASHER	1		
22		19614 1	TILT TUBE	1		
23	11	858869	NUT, (.875-14)	1		
24	17	821539	PIN, Trilobe	1		
25	23	823507	BUSHING	2		
26	17	822480	PIN, Pivot (UPPER)	1		
27	37	823701 1	DECAL, Co-Pilot	1		